



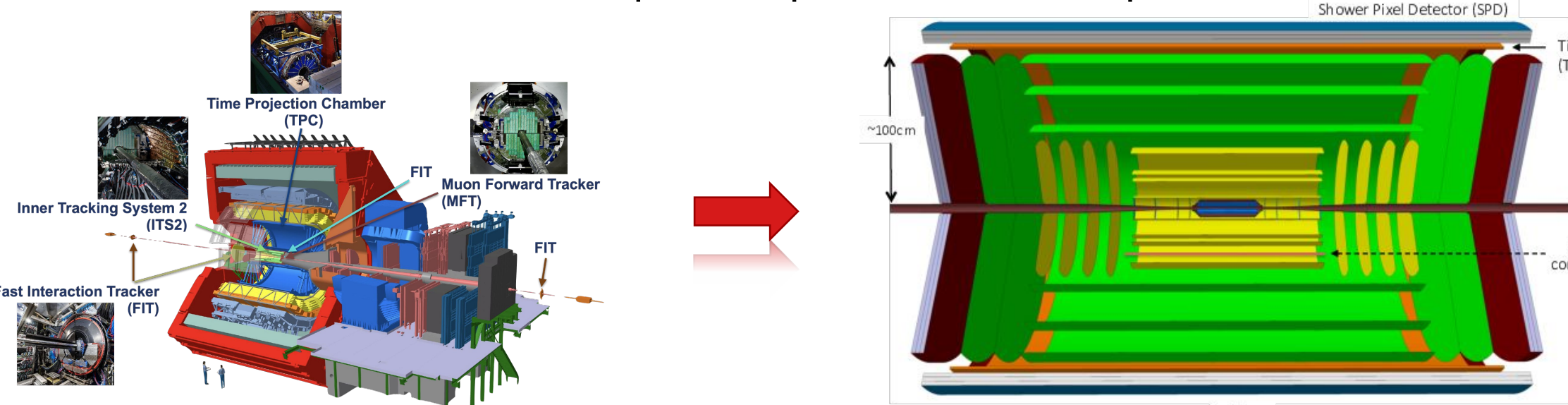
# Innovative pixel sensors for timing applications

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## Research context and motivation

- Monolithic Active Pixel Sensors (MAPS) will continue to be largely employed in the future upgrades of particle physics experiments like ALICE (A Large Ion Collider Experiment), at the CERN LHC and in particular in ALICE 3: a proposal for the next-generation detector that could be installed as a follow-up to the present ALICE experiment.

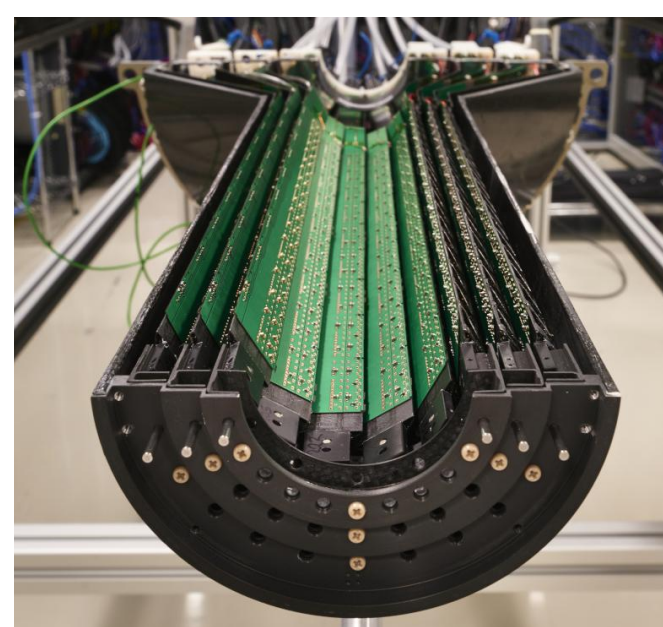


- ALICE 3 TOF detector: dedicated to Time Of Flight measurements. The possible choice of MAPS, with CMOS technology, resides also in its excellent timing resolution capabilities: the goal of a timing resolution of 20 ps, which has never been reached before, will provide accurate particle identification information.

- ITS3: all silicon detector consisting of 3 truly cylindrical layers based on curved wafer-scale ultra-thin MAPS.

- Technology: 65 nm CIS of Tower & Partners Semiconductor
- 300 mm wafer-scale chips, fabricated using stitching
- thinned down to 20-40  $\mu\text{m}$   $\rightarrow$  flexible

- Benefits:
  - extremely low material budget: 0.02-0.04%  $X_0$
  - homogeneous material distribution



## Addressed research questions/problems

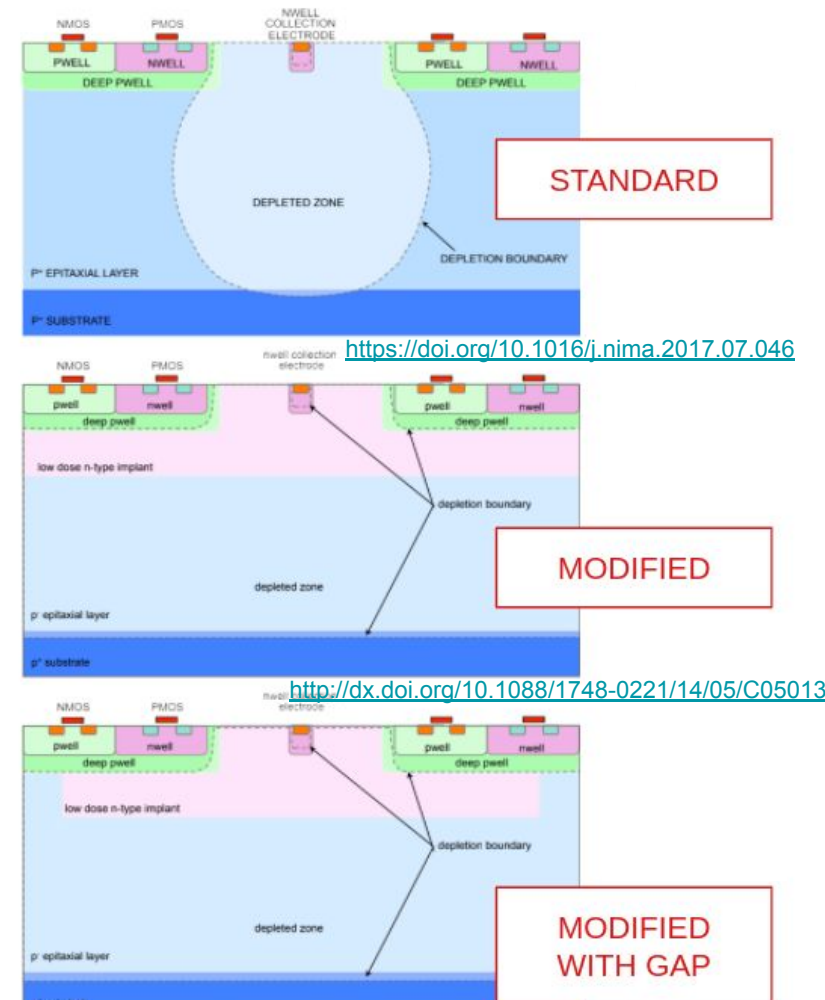
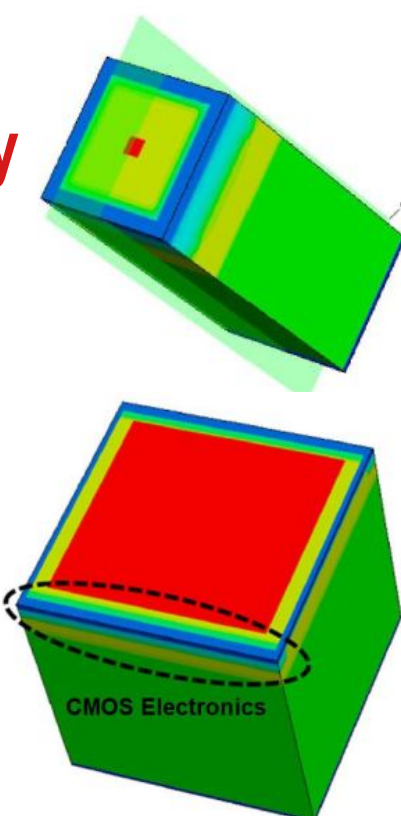
- Different technologies could represent the final choice for the ALICE 3 timing layer, based on their timing performance: LGAD, SPAD or MAPS.

Timing resolution with silicon sensors:

$$\sigma_t^2 = \sigma_{\text{Time Walk}}^2 + \sigma_{\text{Landau Noise}}^2 + \sigma_{\text{Distortion}}^2 + \sigma_{\text{Jitter}}^2 + \sigma_{\text{TDC}}^2$$

- Double sided fully depleted MAPS by Arcadia: 110 nm CMOS technology

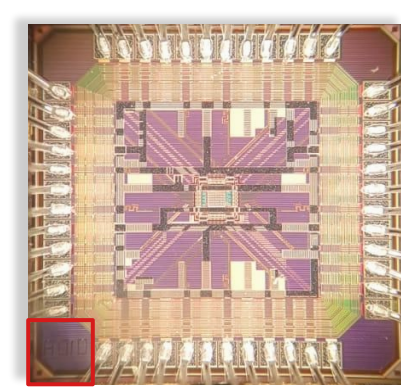
- 10  $\mu\text{m}$  pixel pitch with small collection electrode: low capacitance (<1fF) but non-uniform electric field  $\rightarrow$  timing resolution  $\sim$  100 ps
- pixels with large collection electrode (50, 100, 150, 200  $\mu\text{m}$  pitch): high capacitance (30-35 fF) but uniform electric field in most of the area
- Maximum applicable bias voltage limited by punch-through current (power consumption increases exponentially above a certain threshold)



- Single sided MAPS by TPSCo for ITS3: 65 nm CMOS IS
- Different process modifications with small collection electrode:

- standard
- modified (B)
- modified with gap (P)

P type aims to increase the lateral electric field and to speed up the charge collection process.



## Adopted methodologies for the simulations

- TCAD (Technology Computer-Aided Design) VPN Service, Politecnico di Torino

Numerical simulation tool for sensor modeling:  
 $\rightarrow$  describes carriers motion and electromagnetic fields  
 $\rightarrow$  very demanding on computing time

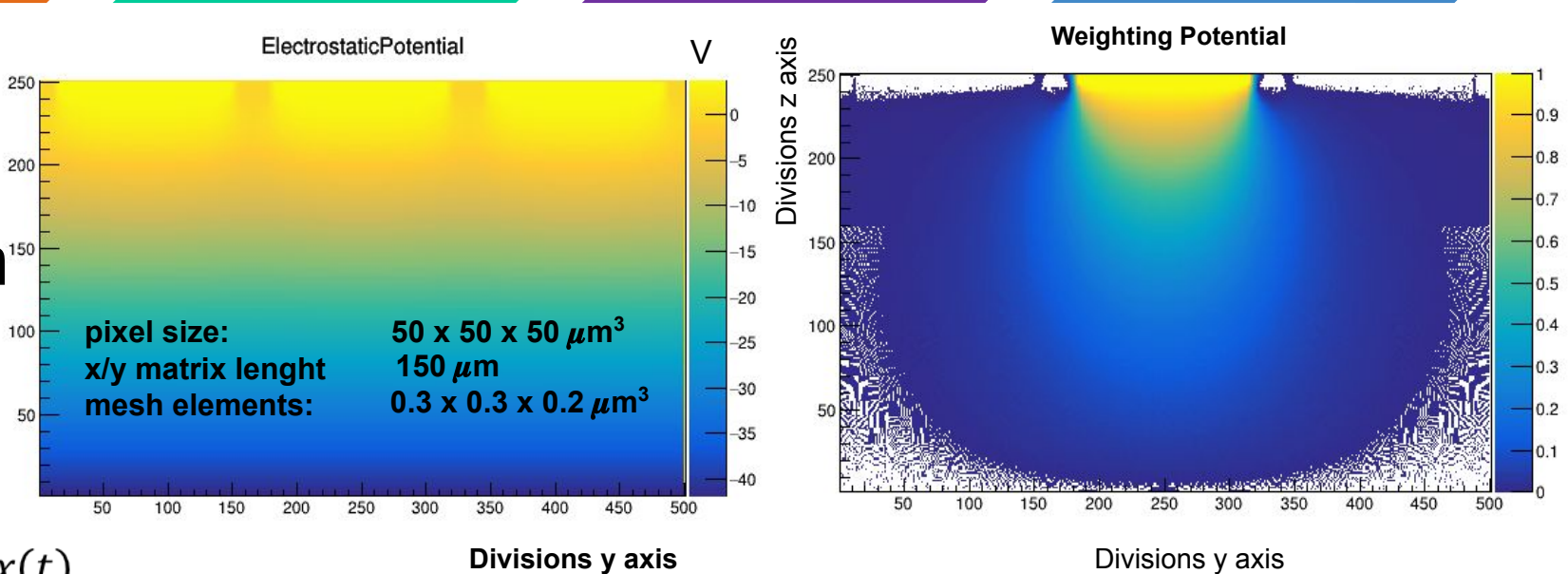
SYNOPSIS<sup>®</sup>  
Sentaurus TCAD

- Allpix<sup>2</sup>: a modular Monte Carlo simulation tool

ap<sup>2</sup>  
allpix2



- Electric field map imported from TCAD
- Geant4 for energy deposition
- Weighting potential  $\psi_n(x)$  computation



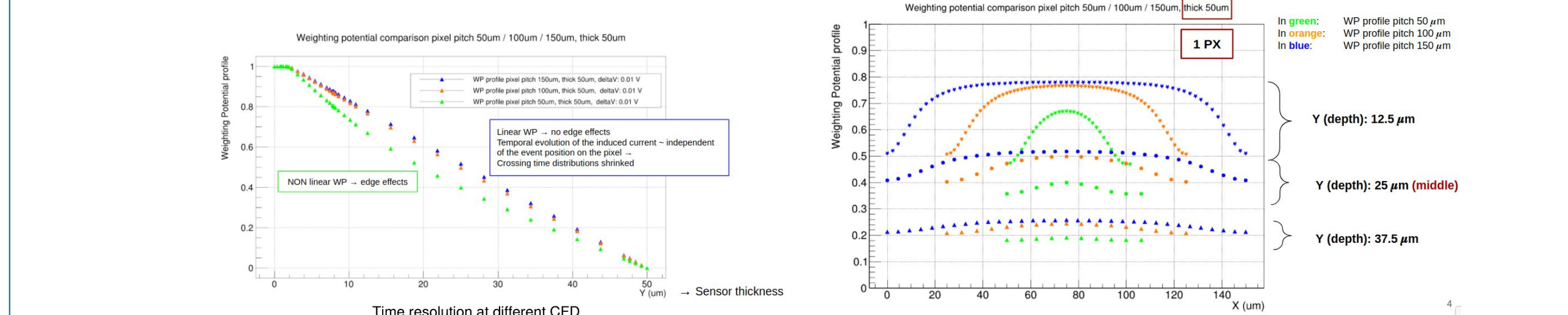
$$Q_n = \int_{t_0}^{t_1} dt I_n^{ind}(t) = -\frac{q}{V} \int_{t_0}^{t_1} dt E_n(x(t))x(t)$$

$$= \frac{q}{V_n} [\psi_n(x_1) - \psi_n(x_0)]$$

$\rightarrow$  Allpix<sup>2</sup> simulations of the timing layers' performances for the ALICE 3 detector

## Novel contributions

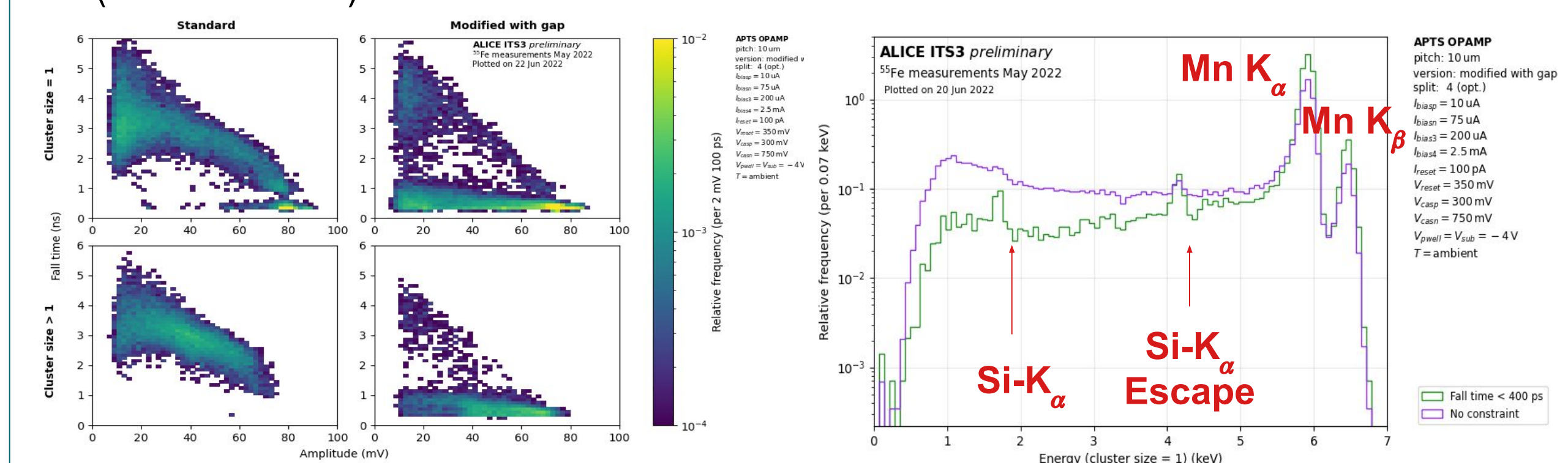
- Simulations with TCAD + Allpix<sup>2</sup> of pixels with large collection electrode, thickness 25, 35 and 50  $\mu\text{m}$  and different pitches  $\rightarrow$  weighting potential investigation and timing resolution determination at different CFD threshold



50  $\mu\text{m}$  pitch  
100  $\mu\text{m}$  pitch  
150  $\mu\text{m}$  pitch  
200  $\mu\text{m}$  pitch

Larger pixel pitches:  
 $\rightarrow$  more linear and uniform weighting potential  
 $\rightarrow$  no edge effects  
 $\rightarrow$  better timing resolution

- <sup>55</sup>Fe tests on 65 nm technology Analogue Pixel Test Structure with operational amplifier (APTS OPAMP)

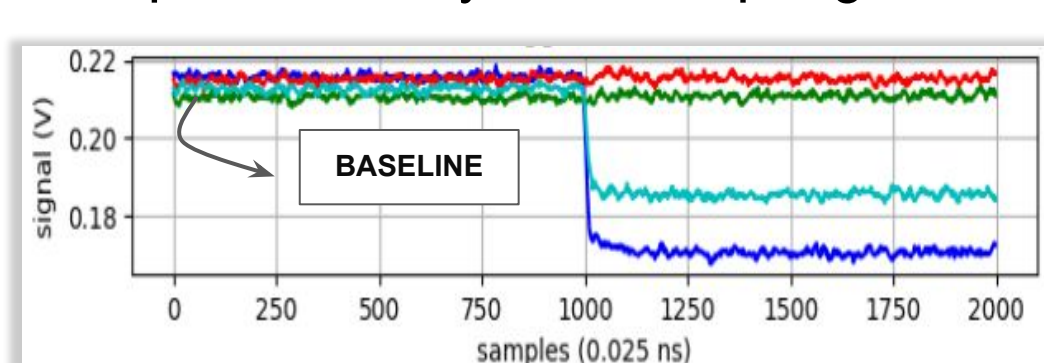


## Future work

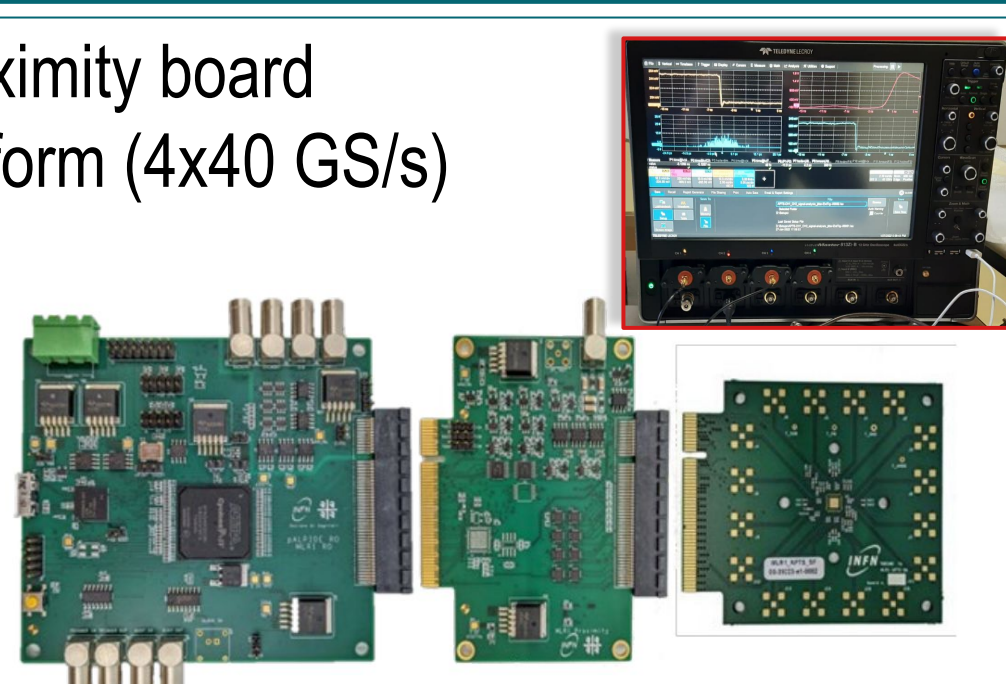
- Simulation of the cluster size distribution for the Arcadia Main Demonstrator sensor
- MC simulations of MAPS with additional gain layer and timing performance investigation
- Further test beams for the 65 nm technology evaluation

## Experimental setup for <sup>55</sup>Fe tests on 65 nm chip

- DAQ board based test system + intermediate proximity board
- Oscilloscope for a very fine sampling of the waveform (4x40 GS/s)



- Amplitude and fall time measurements



## Submitted and published works

## List of attended classes

- 01TSGKG – The Monte Carlo Method (date: 6/5/2022, credits: 40)
- 01QORRV – Writing Scientific Papers in English (date: 16/06/2022, credits: 20)
- 01DMLKG - Introduzione alla microscopia ottica - Scienza e Tecnologia (didattica di eccellenza vp) (date: 24/3/2022, credits: 33.33)
- 02LWHRV– Communication (date: 14/1/2022, credits: 6.67)
- 08IXTRV – Project management (date: 5/1/2022, credits: 6.67)
- 01RISRV – Public speaking (date: 23/12/2021, credits: 6.67)
- 01SYBRV – Research integrity (date: 29/1/2022, credits: 6.67)
- 01SWQRV – Responsible research and innovation, the impact on social challenges (date: 7/1/2022, credits: 6.67)